

# ASSEMBLY INSTRUCTIONS

## BASE CABINETS

B09 B12 B15 B18 B21 B24 B27 B30  
B33 B36

These Base Cabinets are single or double door and vary in size. The assembly instructions are the same for each cabinet, and each cabinet's parts are marked identically.

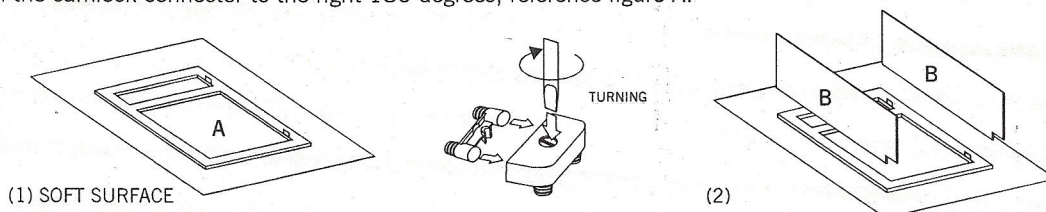
### Checking Your Parts.

A - Door Faceframe (1)    B - Side Panels (2)    C - Shelf (1)    D - Bottom (1)    E - Back Panel (1)  
F - Hardware Bag (1) : Corner Braces - 4, Drawer Slide Holders - 4, Shelf Holders - 4, Largest Screw - 4,  
Medium Screw - 16, Smallest Screw - 20  
G - Drawer Slides (4)  
H - Drawer Parts : a - Front (1), b - Sides w/Slides (2), c - Bottom (1), d - Back (1)    J - Toe Kick (1)

## Assembly Steps

**STEP 1:** Remove the base unit parts and make sure all are accounted for. Place the Door Faceframe (A) down on a flat soft surface to avoid scratching the cabinet.

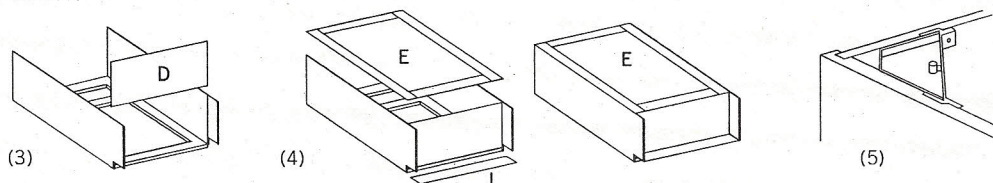
**STEP 2:** Insert two Side Panels (B) into the grooves on Faceframe (A). Align the plastic half sections of the camlock connectors. Confirm all is flush and lock connectors with a screwdriver by turning the screw located on the camlock connector to the right 180 degrees, reference figure A.



**STEP 3:** Insert Bottom (D) into the grooves of Side Panels (B) and Faceframe (A).

**STEP 4:** Place Back Panel (E) onto Side Panels (B) so that bottom channel fits over Bottom (D). Once the Back Panel is aligned and all is flush lock the camlock connectors as in step 2 above. Position Toe Kick (J) onto side panels at front base of cabinet. Confirm that all is flush and lock camlock connectors as in step 2 above.

**STEP 5:** Stand the cabinet upright and attach the 4 plastic Corner Braces in each corner of the cabinet using 8 of the small screws. The 4 largest screws are for use later to tie the counter top to the base cabinet thru the 4 corner braces.



**STEP 6:** Drawer Assembly - Position Sides (b) into Drawer Front (a), align and confirm that all is flush and lock camlock connectors. Insert and slide Drawer Bottom (c) into the grooves of Drawer Sides (b), position Drawer Back (d), and confirm that all is flush and lock camlock connectors as above, Secure Bottom (c) to Back (d) with small screws from hardware bag.

**STEP 7:** Slide right & left Drawer Slides (G) into Drawer Slide Holders, Position left Drawer Slide Assembly as shown and fasten with small screws. First into predrilled hole on faceframe, then slide Holder back flush with rear of cabinet & align with spotted holes (3). Repeating these steps mount Right Slide and insert Drawer.

**STEP 8:** Your Base Cabinet is now complete! Follow the installation tips on the back of this sheet or consult a contractor for proper installation. After mounting the cabinet to the wall insert the Shelf Holders from the Hardware Bag into the holes in the cabinet at the desired height and slide in the Shelf (C).

