

# Assembly Instruction for Frameless Base Cabinet



## Assembly Tools:

- Brad Nailer
- Brad Nails 1-1/8" Minimum Length
- Carpenter Glue
- Screw Driver

## Assembly Steps:

1) Begin by opening the box and laying all the pieces out on a clean, flat surface. Check to make sure all content are in the box (hinges and shelf pins will be packaged separately in its own plastic bags).

2) Lay the left side panel (Part A) down with dado and predrill holes facing up. Apply wood glue to predrill holes for dowels and dado.

3) Attach the two bridge boards (Part F) and the bottom panel (Part H) into the predrill holes with the laminate facing out.

4) Attach the right panel (Part C) by aligning the two cross pieces and the bottom panel into the predrill holes. Attach using brad nails and nailing the pieces together.

5) Slide the back piece (Part B) into the dado. Use the long L-bracket to attach the back panel to the side panels.

6) Attach the drawer slides to the side panels using the predrill holes as guides. Attach the drawer box to the slides using the predrill holes as guides.

7) Attach the doors (Part E) using the hinges that are supplied. Make adjustment using the adjustable screws on the hinge.

8) Attach the toe kick (Part M) by using the brad nails.

9) Position the shelf pins to the desired height and place shelf (Part G) on top of the shelf pins.